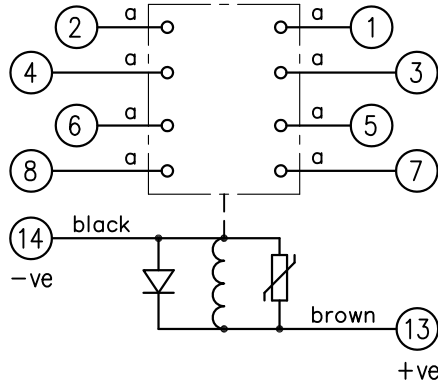


LOOKING ON FRONT OF RELAY

2112W50184

**NOT SUBJECT TO UPDATE
ONCE COPIED / PRINTED
OR DOWNLOADED**



KEY

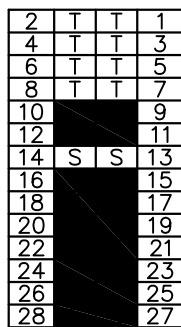
- make contact
- break contact
- c/o contact
- ext. conn
- plug bridge - shorting
- metering point
- 5Kv barrier
- test socket - shorting
- plug & socket

ASSEMBLY WIRES USED	
a	2107B10002 8 OFF
COIL	2112G20019 24
	2112G20020 30
	2112G20022 50
	2112G20023 60
	2112G20026 125
	2112G20029 240

CONTACT CONFIG.	OUTPUT CONTACT PAIR / TERMINAL No.					
	1-3	2-4	5-7	6-8	9-11	10-12
4M(HD)	M+	M+	M+	M+	/	/
3M(HD) 1B(HD)	M+	M+	M+	+B	/	/
2M(HD) 2M(STD)	M+	M+	M	M	/	/
2M(HD) 2B(STD)	M+	M+	B	B	/	/
2M(HD) 2B(HD)	M+	M+	+B	+B	/	/

FRAME REFERENCE: E2FAQQ.
FRAME TERMINAL BLOCK ASSY: -

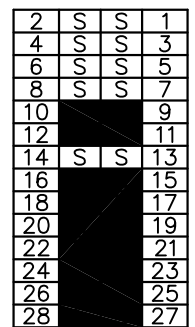
ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10032.
AT INDICATED POSITIONS FIT AS FOLLOWS:
T - FIT TRIP ISOLATION CONTACT 2995B10053
S - FIT STANDARD CONTACT 2995B10054
SECURE CONTACTS USING FIXING SCREW 2109F99009.
POSITIONS SHOWN BLANK ARE UNUSED



VIEW FROM NUMBERED SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10029.
AT INDICATED POSITIONS FIT AS FOLLOWS:
S - FIT STANDARD CONTACT 2995B10051
HC - FIT 'HEAVY CURRENT' KIT 2995G10030
WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031
POSITIONS SHOWN BLANK ARE UNUSED.
ALL POSITIONS FIT SCREW 2106F12506.



VIEW FROM INSIDE FACE

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Title: T.B. AND W.D. FOR AR1-1D 4C (STD&HD) RELAYS IN EPSILON E2 CASE.			First used on:		
3 RDW 17/07/12 MN112/3539 JB			Similar Articles:		
2 RDW 02/07/08 MN112/2976			Supersedes:		
1 09/05/08			Drg.No. 2112W50184		
ISSUE	DATE	MOD.No.	Original Scale: .		
DRAWN: A.LAW. CHECKED: RDW			APPROVED: RD.WATSON DATE: 09/05/08 IE: OPS:		