



10.25
78(NOTE 1)
23.25 52(NOTE 2)
168
98.5
159
31
216.5
151.5
177
103.5

Ø3.6-4 HOLES (SEE NOTE 1)
Ø3.6-4 HOLES (SEE NOTE 2)

PANEL CUT-OUT

25mm MIN. CLEARANCE FOR TERMINAL WIRING
70mm MIN. CLEARANCE FOR F/O COMMS CABLE

- NOTES:
1. THE Ø3.6 HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS/ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY Ø4.5) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).
 2. 52MM DIMENSION USED FOR 7PG18 RELAYS ONLY, FOR HOLES AS NOTE 1.

DRAWING OFFICE ONLY NOTE
ANY CHANGE TO THIS DRG MUST BE REFLECTED
ON DRG 2995X10017 & CATALOGUE

MATERIAL:

Dimensions in millimetres : Surface texture in micrometres:
Machine where marked ✓

For explanation of dimensions, tolerances, notes etc. see B.S.308.
Limit on untoleranced unmachined dimensions ±

Limits on untoleranced machined dimensions to B.S.4500:
i.e. up to 6±0.1; over 30 to 120±0.3; over 315±0.8;

over 6 to 30±0.2; over 120 to 315±0.5;
General unmachined angular tolerance ±

DRAWN ALAW CHECKED APPROVED DATE IE OPS PCP Purch.Spec. TQ EAC CE STD A3

**NOT SUBJECT TO UPDATE
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OR DOWNLOADED**

Finish:
Treatment:

Title:
OVERALL DIMENSIONS AND PANEL DRILLING
FOR EPSILON E4 CASE.

Original Scale:
1 : 2

First used on:
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5 N.C.	17/05/2016	ADD 7PG18 HOLE CENTRES
4 REV	04/06/07	MN95/2883 (A)
3 REV	27/09/06	MN95/2462(M/REV)
2	30/7/01	MN995/2125
1	12/07/00	CHANGE
ISSUE	DATE	NOTED

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