

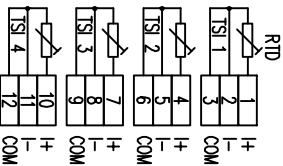
- NOTES**
- 1) TERMINALS RECOMMENDED ARE PRE-INSULATED & MUST BE CRIMPED USING APPROVED TOOLING. AMP P/DG OR PLASTI GRIP FUNNEL ENTRY (RING TONGUE) FOR M4 FIXING STUD.
 - 2) FOR OUTLINE & PANEL DRILLING, SEE 29995X10004 (A4).
 - 3) CONNECTIONS TO THIS COMMUNICATIONS FACILITY IS BY SCREENED, TWISTED PAIR CABLE. ON SITE WHEN WIRING OTHER FACILITIES ENSURE THAT THESE TERMINALS ARE NOT OBSCURED BY OTHER WIRE RUNS.
 - 4) CONTACTS SHOWN THIS WAY ARE INTERNAL RELAY CASE ASSEMBLY CONTACTS AND CLOSE WHEN THE RELAY CHASSIS IS WITHDRAWN FROM THE CASE.
 - 5) FOR THE RELAY CASE ASSEMBLY SEE 2436G40047

ABBREVIATIONS

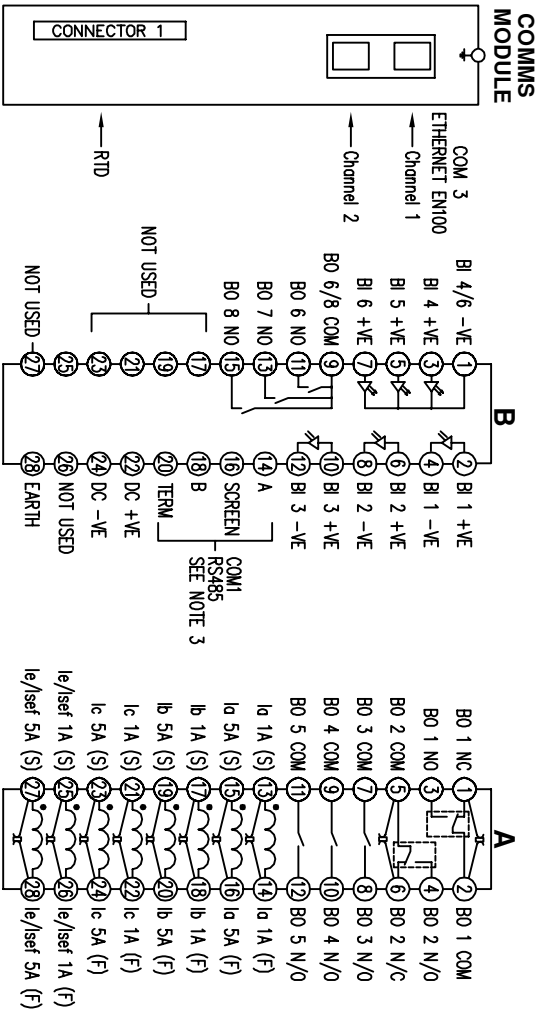
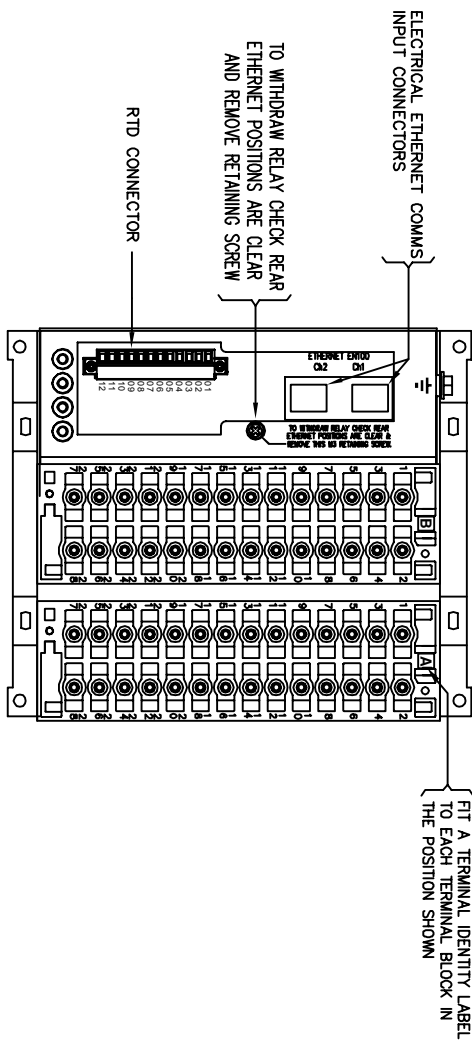
BI	-CURRENT INPUTS
BO	-BINARY INPUTS
BO	-BINARY OUTPUTS
CO	-CHANGE OVER BINARY OUTPUT CONTACTS
NO	-NORMALLY OPEN BINARY OUTPUT CONTACTS
NC	-NORMALLY CLOSED BINARY OUTPUT CONTACTS

COMMUNICATIONS IDENTIFICATION

COM1	RS485 (ON BLOCK 'B' TERMINALS 14,16,18 & 20)
COM2	USB TYPE 'B' PORT (ON RELAY FRONT LABEL)
COM3	ETHERNET(2) PORTS (ON REAR COMMS MODULE)



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FINISH		Material		Material		Material	
DRN BY: AMAR		DRN BY: AMAR		DRN BY: AMAR		DRN BY: AMAR	
CHKD BY: LOHNSF		CHKD BY: LOHNSF		CHKD BY: LOHNSF		CHKD BY: LOHNSF	
APPRD BY: JANANTJ		APPRD BY: JANANTJ		APPRD BY: JANANTJ		APPRD BY: JANANTJ	
EM EA PRO R&D		EM EA PRO R&D		EM EA PRO R&D		EM EA PRO R&D	
Siemens Ltd		Siemens Ltd		Siemens Ltd		Siemens Ltd	
2436W40063		2436W40063		2436W40063		2436W40063	
TSR17		TSR17		TSR17		TSR17	
1A		1A		1A		1A	
1 of 1		1 of 1		1 of 1		1 of 1	