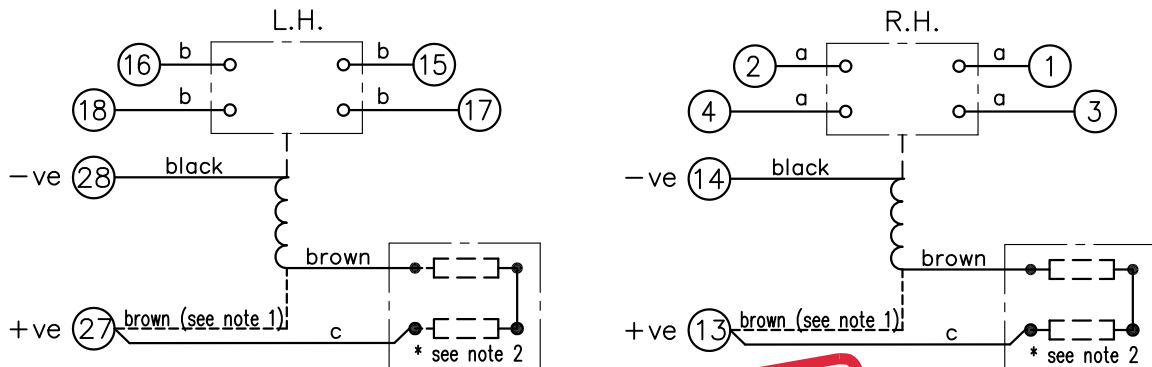


LOOKING ON FRONT OF RELAY



NOT SUBJECT TO UPDATE  
ONCE COPIED / PRINTED  
OR DOWNLOADED

**NOTE:**

- RESISTORS ARE NOT REQUIRED ON OTHER VOLTAGE VARIATIONS, DASHED LINE --- SHOWS CONNECTIONS WHEN RESISTORS ARE NOT FITTED.
- THE AR141T2 125VDC & 240VDC VERSIONS MUST HAVE RESISTOR 2101C21471 FITTED INSTEAD OF THE ONE SPECIFIED ON CHART. SEE RELEVANT B.O.M.

**KEY**

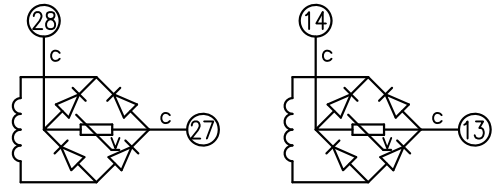
- make contact
- break contact
- c/o contact
- ext. conn
- plug bridge - shorting
- metering point
- 5Kv barrier
- test socket - shorting
- plug & socket

125	* 2101C21102 ONLY.	NIL.	SEE NOTE 2 *	2112G20328
240	* 2101C21102 +EXT. RES.	EXT. RES. ONLY	SEE NOTE 2 *	2112G20328
VDC	RES.(T1,T2,T3,T6).	RES.(T4).	REMARKS	COIL

ASSEMBLY WIRES USED			
a	2107B10002	4	OFF
b	2107B10003	4	OFF
c	2107D10164	2	OFF

CONTACT CONFIG.	OUTPUT CONTACT PAIR / TERMINAL No.						
	R.H. →	1-3	2-4	5-7	6-8	9-11	10-12
L.H. →	15-17	16-18	19-21	20-22	23-25	24-26	
2M	M	M					
1M	1B	M	B				
	2B	B	B				

NOTE: WHEN RECTIFIER IS SPECIFIED COIL CONNS. ARE AS SHOWN.



FRAME REFERENCE: E4FE02.

FRAME TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
TYPICAL ASSEMBLY DRAWING 2995G10032.  
AT INDICATED POSITIONS FIT AS FOLLOWS:  
T - FIT TRIP ISOLATION CONTACT 2995B10053  
S - FIT STANDARD CONTACT 2995B10054  
SECURE CONTACTS USING FIXING SCREW 2109F99009.  
POSITIONS SHOWN BLANK ARE UNUSED

2	T	T	1
4	T	T	3
6			5
8			7
10			9
12			11
14	S	S	13
16	T	T	15
18	T	T	17
20			19
22			21
24			23
26			25
28	S	S	27

VIEW FROM NUMBERED SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
TYPICAL ASSEMBLY DRAWING 2995G10029.  
AT INDICATED POSITIONS FIT AS FOLLOWS:  
S - FIT STANDARD CONTACT 2995B10051  
HC - FIT 'HEAVY CURRENT' KIT 2995G10030  
WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031  
POSITIONS SHOWN BLANK ARE UNUSED.  
ALL POSITIONS FIT SCREW 2106F12506.

2	S	S	1
4	S	S	3
6			5
8			7
10			9
12			11
14	S	S	13
16	S	S	15
18	S	S	17
20			19
22			21
24			23
26			25
28	S	S	27

VIEW FROM INSIDE FACE

2 RDW 1	10/07/12 29/04/99	MN111C/3479	Title: T.B. AND W.D. FOR AR2-1T- 2 CONTACT RELAYS IN EPSILON E4 CASE.	First used on:
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