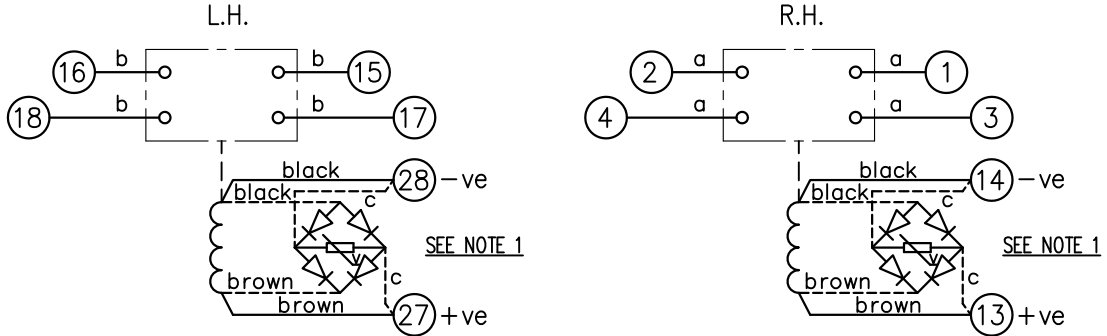


LOOKING ON FRONT OF RELAY

2112W50023

**NOT SUBJECT TO UPDATE
ONCE COPIED / PRINTED
OR DOWNLOADED**



ASSEMBLY WIRES USED		
a	2107B10002	4 OFF
b	2107B10003	4 OFF
c	2107D10164	4 OFF

KEY

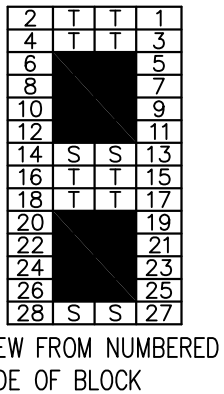
- make contact
- break contact
- c/o contact
- ext. conn
- plug bridge - shorting
- metering point
- 5Kv barrier
- test socket - shorting
- plug & socket

F.R. COILS SEE BOMS AND CUSTOMER ORDERS FOR SETTINGS

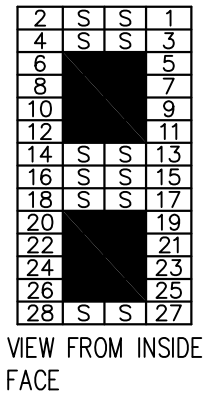
A.R. COILS ONLY	2112G20019	2112G20020	2112G20022	2112G20023	2112G20026	2112G20029
VOLTAGE	24	30	50	60	125	240
CONTACT CONFIG.	OUTPUT CONTACT PAIR / TERMINAL No.					
R.H. →	1-3	2-4	5-7	6-8	9-11	10-12
L.H. →	15-17	16-18	19-21	20-22	23-25	24-26
2M	M	M				
1M 1B	M	B				
2B	B	B				

NOTE:
1. DASHED LINE --- SHOWS CONNECTIONS WHEN RECTIFIERS ARE FITTED, (AC APPLICATIONS ONLY).

FRAME REFERENCE: E4FS05.
FRAME TERMINAL BLOCK ASSY: -
ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10032.
AT INDICATED POSITIONS FIT AS FOLLOWS:
T - FIT TRIP ISOLATION CONTACT 2995B10053
S - FIT STANDARD CONTACT 2995B10054
SECURE CONTACTS USING FIXING SCREW 2109F99009.
POSITIONS SHOWN BLANK ARE UNUSED



OUTER TERMINAL BLOCK ASSY: -
ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10029.
AT INDICATED POSITIONS FIT AS FOLLOWS:
S - FIT STANDARD CONTACT 2995B10051
HC - FIT 'HEAVY CURRENT' KIT 2995G10030
WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031
POSITIONS SHOWN BLANK ARE UNUSED.
ALL POSITIONS FIT SCREW 2106F12506.



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Title: TB AND WD FOR 2 EL. AR OR FR1-1/1-2 2 CONT. RELAYS IN EPSILON E4 CASE.			First used on:		
3 RDW 10/07/12 MN111C/3479			Similar Articles:		
2 12/04/00 MN995/09			Supersedes:		
ISSUE DATE MOD.No.			Drg.No.		
DRAWN: A.LAW. CHECKED:			2112W50023		
APPROVED: R.D.WATSON DATE: 16/07/02 IE:			OPS:		

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