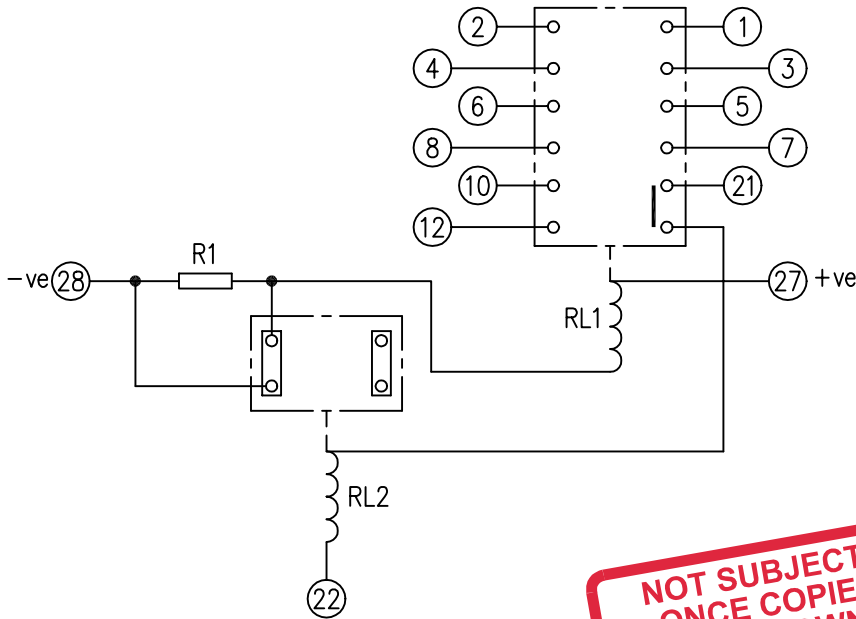


LOOKING ON FRONT OF RELAY



NOT SUBJECT TO UPDATE
ONCE COPIED / PRINTED
OR DOWNLOADED

KEY	220&240												
		125	5K6	2102C45562									
	50												
	30												
	24												
	VDC		R1										
	CONTACT CONFIG.		OUTPUT CONTACT PAIR / TERMINAL No.										NOTE: 1. FOR CONTACTS NOT SHOWN AS EITHER MAKE OR BREAK SEE TABLE.
	5M		1-3	2-4	5-7	6-8	9-11	10-12	13-15	14-16	17-19	18-20	
	4M 1B		M	M	M	M		M					
	3M 2B		B	B	M	M		M					
	2M 3B		B	B	M	B		M					
	1M 4B		B	B	B	B		M					
	5B		B	B	B	B		B					

FRAME REFERENCE: E4FE02.

FRAME TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10032.
AT INDICATED POSITIONS FIT AS FOLLOWS:
T - FIT TRIP ISOLATION CONTACT 2995B10053
S - FIT STANDARD CONTACT 2995B10054
SECURE CONTACTS USING FIXING SCREW 2109F99009.
POSITIONS SHOWN BLANK ARE UNUSED

2	T	T	1
4	T	T	3
6	T	T	5
8	T	T	7
10	T		9
12	T		11
14			13
16			15
18			17
20			19
22	S	S	21
24			23
26			25
28	S	S	27

VIEW FROM NUMBERED SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10029.
AT INDICATED POSITIONS FIT AS FOLLOWS:
S - FIT STANDARD CONTACT 2995B10051
HC - FIT 'HEAVY CURRENT' KIT 2995G10030
WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031
POSITIONS SHOWN BLANK ARE UNUSED.
ALL POSITIONS FIT SCREW 2106F12506.

2	S	S	1
4	S	S	3
6	S	S	5
8	S	S	7
10	S		9
12	S		11
14			13
16			15
18			17
20			19
22	S	S	21
24			23
26			25
28	S	S	27

VIEW FROM INSIDE FACE

1	20/04/99	MOD.No.	Title: T.B. AND WIRING DIAG. FOR TR312 RELAYS IN EPSILON E4 CASE.		First used on:
			<div style="display: flex; justify-content: space-between;"> <div style="font-weight: bold; font-size: 1.2em;">Reyrolle Protection Hebburn.</div> <div style="text-align: center;">Original Scale. </div> </div>		Similar Articles:
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