



10.25  
78(NOTE 1)  
23.25 52(NOTE 2)  
168  
98.5  
159  
Φ  
Φ3.6-4 HOLES (SEE NOTE 1)  
Φ3.6-4 HOLES (SEE NOTE 2)  
PANEL CUT-OUT

25mm MIN. CLEARANCE FOR TERMINAL WIRING  
70mm MIN. CLEARANCE FOR F/O COMMS CABLE

- NOTES:
1. THE  $\phi 3.6$  HOLES ARE FOR M4 THREAD FORMING (TRILOBULAR) SCREWS. THESE ARE SUPPLIED AS STANDARD AND ARE SUITABLE FOR USE IN FERROUS/ALUMINIUM PANELS 1.6mm THICK AND ABOVE. FOR OTHER PANELS, HOLES TO BE M4 CLEARANCE (TYPICALLY  $\phi 4.5$ ) AND RELAYS MOUNTED USING M4 MACHINE SCREWS, NUTS AND LOCKWASHERS (SUPPLIED IN PANEL FIXING KIT).
  2. 52MM DIMENSION USED FOR 7PG18 RELAYS ONLY, FOR HOLES AS NOTE 1.

DRAWING OFFICE ONLY NOTE  
ANY CHANGE TO THIS DRG MUST BE REFLECTED  
ON DRG 2995X10017 & CATALOGUE

**MATERIAL:**

Dimensions in millimetres : Surface texture in micrometres:  
Machine where marked ✓

For explanation of dimensions, tolerances, notes etc. see B.S.308.

Limit on untoleranced unmachined dimensions  $\pm$  \_\_\_\_\_

Limits on untoleranced machined dimensions to B.S.4500:  
i.e. up to  $6\pm 0.1$ ; over 30 to  $120\pm 0.3$ ; over 315 $\pm 0.8$ ;  
over 6 to  $30\pm 0.2$ ; over 120 to  $315\pm 0.5$ ;

General unmachined angular tolerance  $\pm$  \_\_\_\_\_

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Finish:

Treatment:

Title:  
OVERALL DIMENSIONS AND PANEL DRILLING  
FOR EPSILON E4 CASE.

**SIEMENS PROTECTION DEVICES LTD.**

Original Scale:

1 : 2

First used on:

Similar Articles:

Supersedes:

Dwg. No.

2995X10004

5 N.C.	17/05/2016	ADD 7PG18 HOLE CENTRES
4 REV	04/06/07	MN95/2883 (A)
3 REV	27/09/06	MN95/2462(M/REV)
2	30/7/01	MN995/2125
1	12/07/00	CHANGE
ISSUE	DATE	NOTED

DRAWN	ALAW	CHECKED	APPROVED	DATE	IE	OPS	PCP	Purch.Spec.	TQ	EAC	CE	STD	A3
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