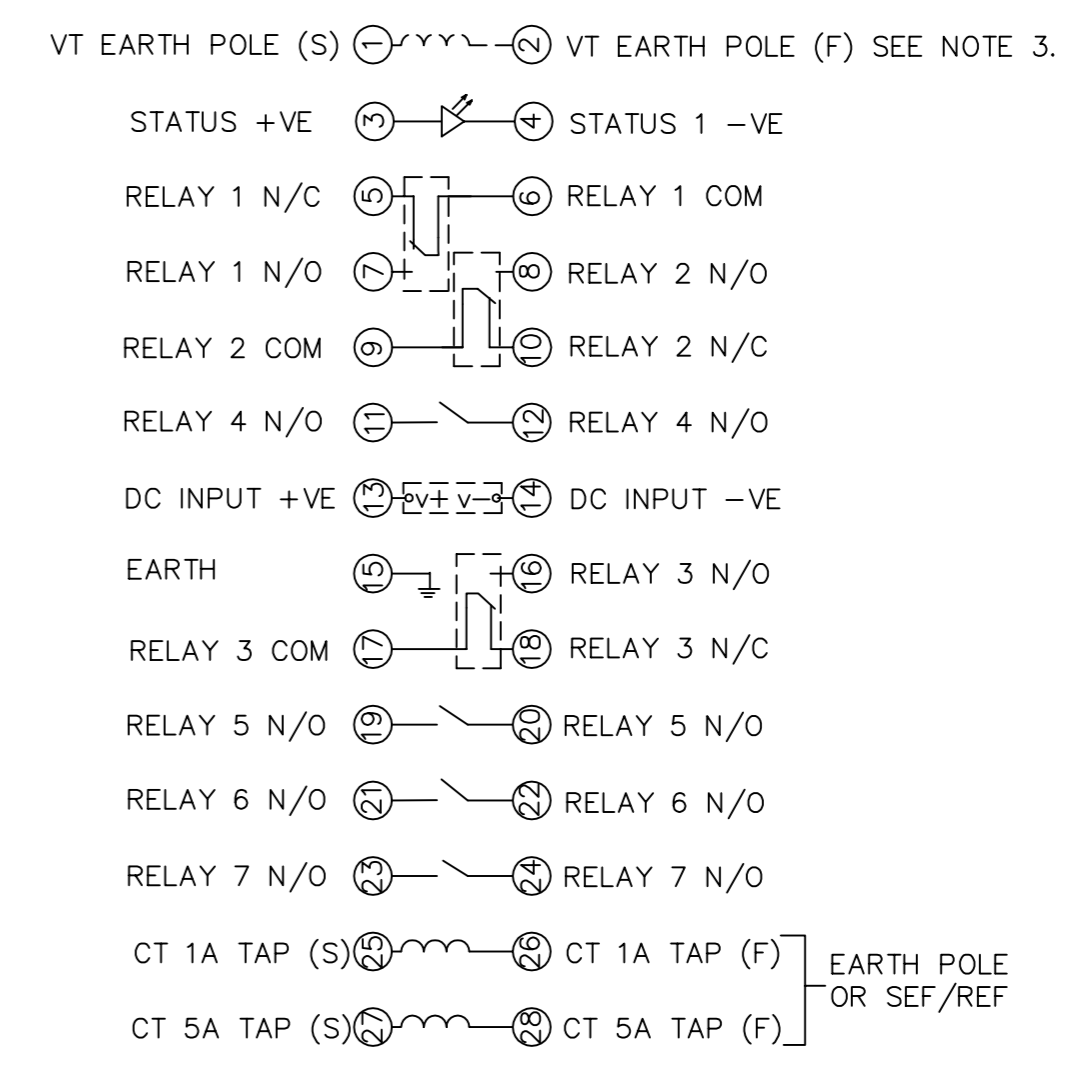
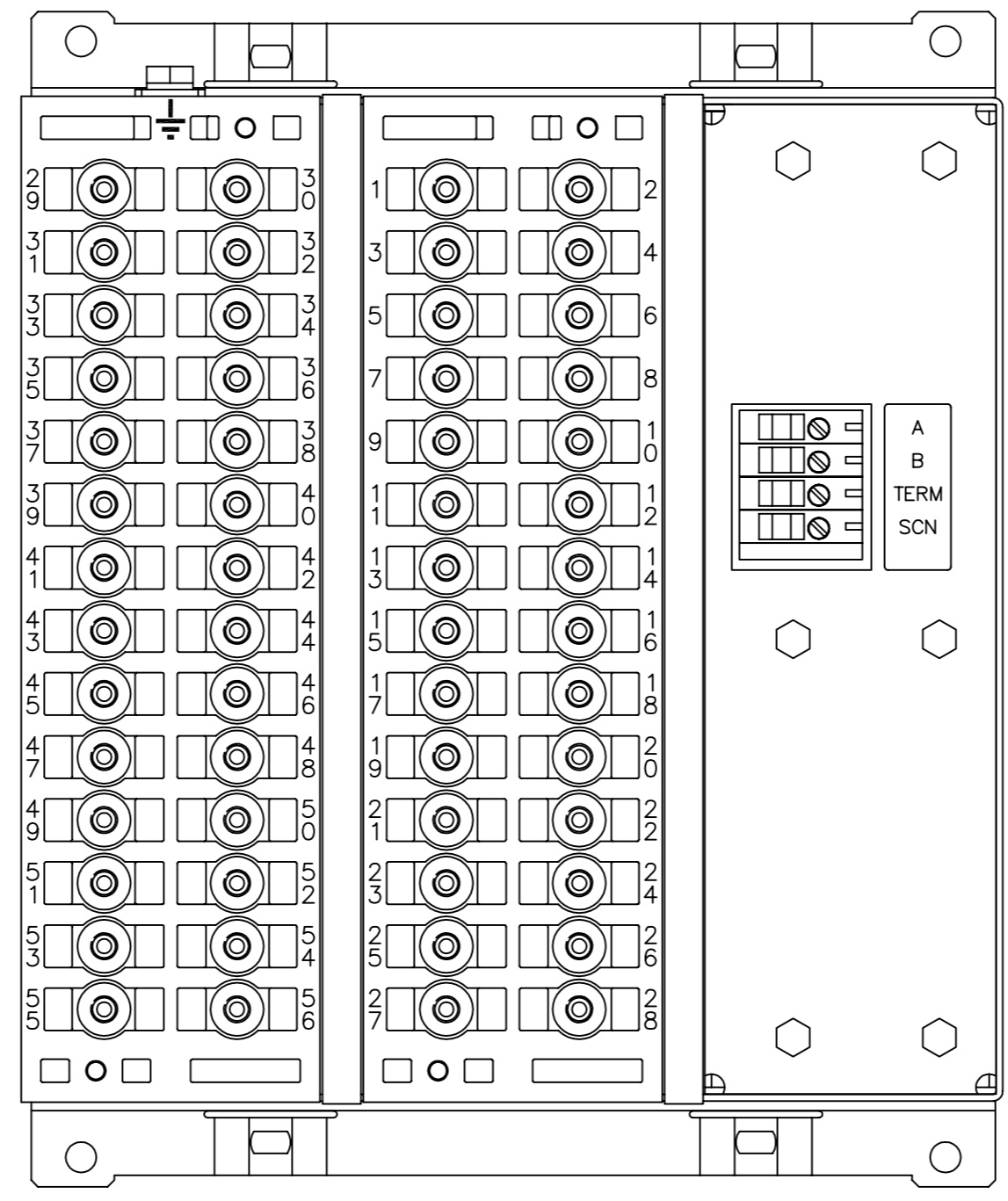
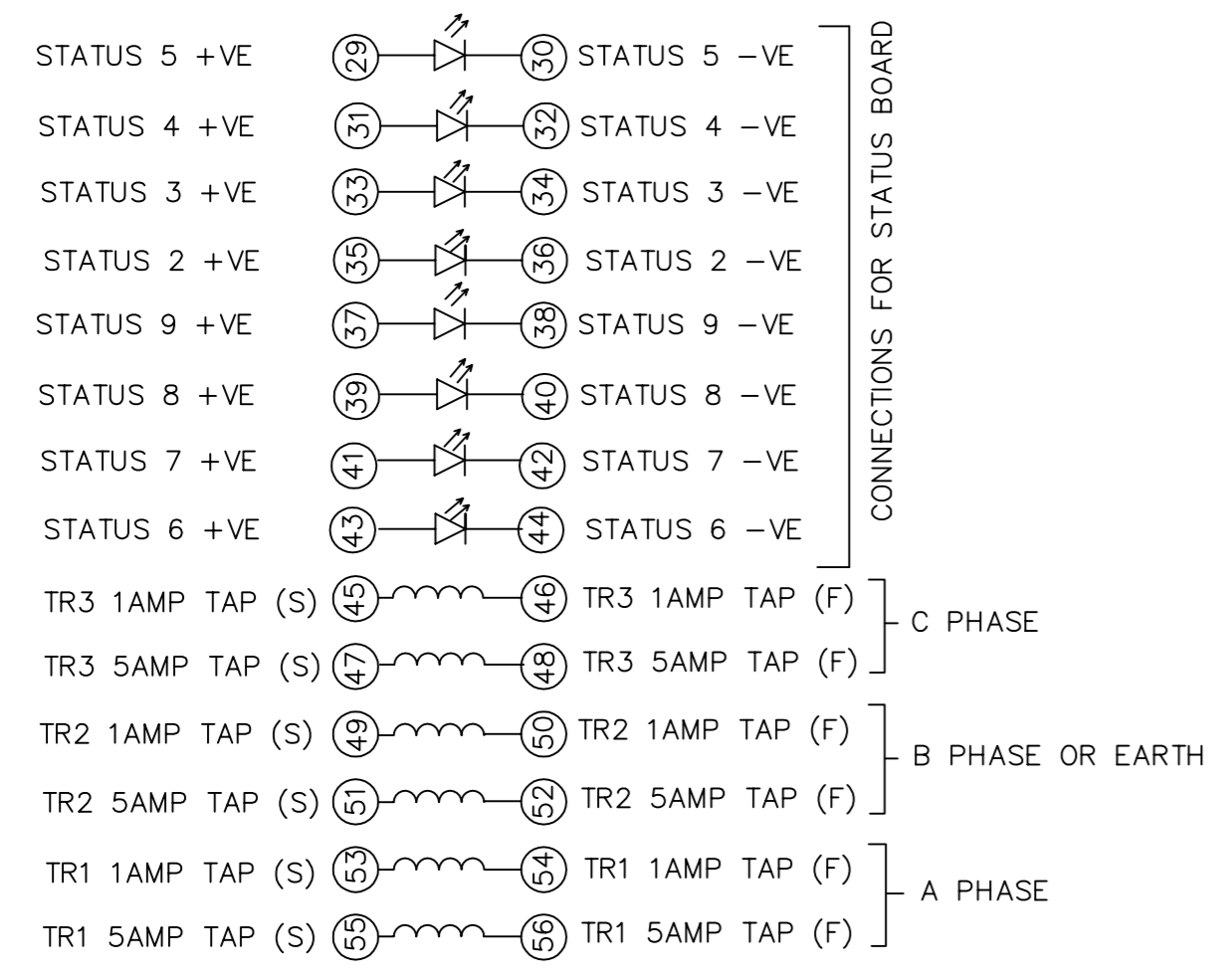


IF IN DOUBT ASK
DO NOT SCALE



OUTER TERMINAL BLOCK ASSY:-
VIEW BLOCK FROM THE INSIDE FACE
ASSEMBLY INSTRUCTIONS:-

TYPICAL ASSEMBLY DRAWING 2995G10029
AT INDICATED POSITIONS FIT AS FOLLOWS,
S - FIT STANDARD CONTACT
2995B10051

30	S	S	29
32	S	S	31
34	S	S	33
36	S	S	35
38	S	S	37
40	S	S	39
42	S	S	41
44	S	S	43
46	-	-	45
48	-	-	47
50	-	-	49
52	-	-	51
54	-	-	53
56	-	-	55

HC - FIT 'HEAVY CURRENT' KIT
2995G10030

WHERE -o-o- IS SHOWN FIT
CT SHORTING KIT 2995G10031

POSITIONS SHOWN BLANK ARE UNUSED
ALL POSITIONS FIT SCREW 2106F12506

OUTER TERMINAL BLOCK ASSY:-
VIEW BLOCK FROM THE INSIDE FACE
ASSEMBLY INSTRUCTIONS:-

TYPICAL ASSEMBLY DRAWING 2995G10029
AT INDICATED POSITIONS FIT AS FOLLOWS,
S - FIT STANDARD CONTACT
2995B10051

2	S	S	1
4	S	S	3
6	-	-	5
8	S	S	7
10	-	-	9
12	S	S	11
14	S	S	13
16	S	S	15
18	-	-	17
20	S	S	19
22	S	S	21
24	S	S	23
26	-	-	25
28	-	-	27

HC - FIT 'HEAVY CURRENT' KIT
2995G10030

WHERE -o-o- IS SHOWN FIT
CT SHORTING KIT 2995G10031

POSITIONS SHOWN BLANK ARE UNUSED
ALL POSITIONS FIT SCREW 2106F12506

CHASSIS TERMINAL BLOCK ASSY:-
VIEW FROM NUMBERED SIDE OF BLOCK

ASSEMBLY INSTRUCTIONS:-

TYPICAL ASSEMBLY DRAWING 2995G10032
AT INDICATED POSITIONS FIT AS FOLLOWS,
T - FIT TRIP ISOLATION CONTACT
2995B10053

2	T	T	1
4	T	T	3
6	T	T	5
8	T	T	7
10	T	T	9
12	T	T	11
14	T	T	13
16	T	T	15
18	S	S	17
20	S	S	19
22	S	S	21
24	S	S	23
26	S	S	25
28	S	S	27

S - FIT STANDARD CONTACT
2995B10054

POSITIONS SHOWN BLANK ARE UNUSED

CHASSIS TERMINAL BLOCK ASSY:-
VIEW FROM NUMBERED SIDE OF BLOCK

ASSEMBLY INSTRUCTIONS:-

TYPICAL ASSEMBLY DRAWING 2995G10032
AT INDICATED POSITIONS FIT AS FOLLOWS,
T - FIT TRIP ISOLATION CONTACT
2995B10053

2	S	S	1
4	T	T	3
6	S	S	5
8	T	T	7
10	S	S	9
12	T	T	11
14	S	S	13
16	T	T	15
18	S	S	17
20	T	T	19
22	T	T	21
24	T	T	23
26	S	S	25
28	S	S	27

S - FIT STANDARD CONTACT
2995B10054

POSITIONS SHOWN BLANK ARE UNUSED

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NOTES

- TERMINALS RECOMMENDED ARE PRE INSULATED & MUST BE CRIMPED USING APPROVED TOOLING. AMP PIDG OR PLASTI GRIP FUNNEL ENTRY (RING TONGUE) FOR M4 FIXING STUD.
 SUPPLIER AMP CABLE SIZE
 AMP 342103 0.25-1.6 SQ MM
 AMP 342143 1.0-2.6 SQ MM.
 OR ANY OTHER MANUFACTURERS EQUIVALENT TERMINAL.
- FOR OUTLINE & DRILLING DRG SEE 2995X10006 (A4).
- RELAYS WITH DIRECTIONAL E/F POLE BUT NON DIRECTIONAL P/F ARE HOUSED IN E6 CASE. (SEE TERMINALS 1&2).

MATERIAL:

Dimensions in millimetres ; Surface texture in micrometres.
 Machine where marked ✓
 For explanation of dimensions, tolerances, notes etc. see B.S.308.
 Limit on untoleranced unmachined dimensions ± _____
 Limits on untoleranced machined dimensions to B.S.4500;
 i.e. up to 6±0.1; over 30 to 120±0.3; over 315±0.8;
 over 6 to 30±0.2; over 120 to 315±0.5;
 General unmachined angular tolerance ± _____

Finish: _____
 Treatment: _____

Title:
 TERMINAL IDENTIFICATION & RELAY WIRING DIAGRAM
 4 POLE GAF (ARGUS 3 & 4) RS485 (EPSILON E6 CASE)

VATECH REYROLLE
 AUTOMATION, CONTROL & PROTECTION

Original Scale:
 1 : 1

First used on: _____
 Similar Articles: 2716W50001
 Supersedes: _____
 Drg. No. 2716W50003

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