SIEMENS

Siemens Industry, Inc. Norcross, Georgia U.S.A.



Catalog Number WPRLK750

Installation Instructions for Uni-PAK 750 kcmil Replacement Lug Kit

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Instructions



DANGER

lazardous Voltage. Will cause death, serious injury or substantial property damage.

Turn off power supplying this equipment before working inside.

SAFETY INSTRUCTIONS

Kit Contents:

- (1) 750 kcmil Lug Assembly (Lug Set Screw Torque 500 lb.-in.)
- (2) 1/4-20 x 1/2 Screws
- (2) Washers

Figure 1

Figure may vary depending upon module used. Some modules may have multiple lugs per phase.

This instruction outlines the recommended general installation procedure. For installation by a qualified person, as defined by all local electrical codes and/or the National Electrical Code®.

Turn off and lock off the power supplying the device before working inside.

- 1. Remove insulating barrier and retain for use later.
- 2. Remove (2) 1/4-20 Nut/Washer Assemblies as shown in Figure 1 and retain for use later. Remove Bus/Connector Assembly.
- 3. Remove (2) 1/4-20 Screws and Washers from back of Bus/Connector Assembly. Discard Screws, Washers, and Lug Assembly.
- 4. Secure new Lug Assembly (provided with kit) to Connector as shown in Detail A with the (2) 1/4-20 Screws and Washers provided with kit. Torque screws to 45-60 lb.-in.
- 5. Re-Install Bus/Connector Assembly to bus using Nut/Washer Assemblies from Step 2. Torque to 60-65 lb.-in.
- Reinstall insulating barrier.

