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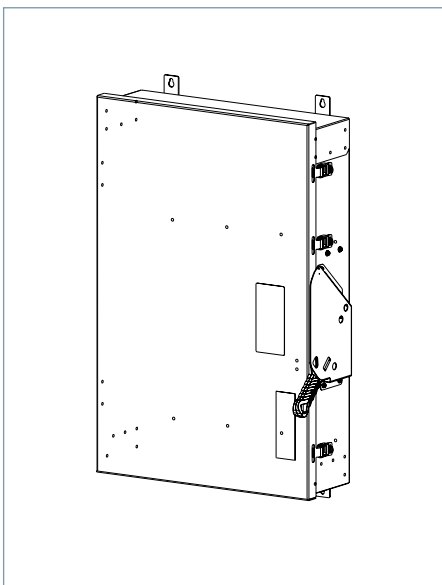
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Data Sheet

Heavy Duty Safety Switch

400A 240V, Type 12

usa.siemens.com/switches



Standards and Ratings

- UL listed under file #E4776
- CSA listed under file #154852
- Meets NEMA Standard KS-1 for enclosed switches
- Meets NEC wire bending space requirements
- Rated 10,000 AIC as standard or 200,000 when protected by Class R, T or J fuses rated 400 amp maximum
- I2t rated (Amps² x Seconds = 6,000,000)
- 12X overload current rating exceeds 10X industry standard
- Suitable for use as service entrance equipment

Features

- Quick-make and break switching action
- Visible blade design
- Highly visible ON/OFF indication
- Modular design allows quick and easy replacement of parts
- Defeatable dual cover interlock
- Compact one piece light weight construction enables easier installation
- Can utilize either one large or two small wires
- Spring loaded heat sink fuse clip
- One piece line and load base for consistent phase-to-phase alignment
- Extra ground lug on neutral
- Tangential knock out
- Lay in Lugs for easy wiring
- Window permits viewing of visible blade

Product Specifications

Heavy Duty 400A 240V, Type 12

General Information

Catalog Number	Description	Shipping Weight
HF325JA	Heavy Duty Fused 3 Pole 240V 400A Type 12, Industrial	93
HFC325NJA	CSA Heavy Duty Fused 3 Pole 240V 400A Neutral Type 12, Industrial	94.6

Maximum Horsepower Ratings

Catalog Number	1 Phase, 240V AC	3 Phase, 240V AC	1 Phase, 480V AC	3 Phase, 480V AC	1 Phase, 600V AC	3 Phase, 600V AC	250V DC	600V DC
HF325JA	—	125	—	—	—	—	50	—
HFC325NJA	—	125	—	—	—	—	50	—

Accessories & Hub Kits

Catalog Number	Description
HA161234	Aux. Switch (1NO - 1NC)
HA261234	Aux. Switch (2NO - 2NC)
HA361234	Low Voltage Aux. SW. (1NO - 1NC)
HN656A	Neutral
HN656A	200% Neutral
HG656A	Ground Lug
HG2656A	Isolated Ground
HR65A	R Fuse (400A)
HT25A	T Fuse (400A, 300V)
HCM65A	Field Replacement Kit (400A, fused)
SSH250	2.50" Hub Kit
SSH300	3.00" Hub Kit
SSH350	3.50" Hub Kit
HCU656A	Copper Lug Kit ①
SSH400	4.00" Hub Kit

Replacement Parts

Catalog Number	Description
HFB65A	Line Base Fused 400A
HBB65A	Load Base Fused 400A
HL656A	Lug Cap Kit (AL) 400-600A
HM656A	Mechanism 400A-600A
HH656A	Handle/Handle Guard 400A-600A
Catalog Number + "DOOR"	Door

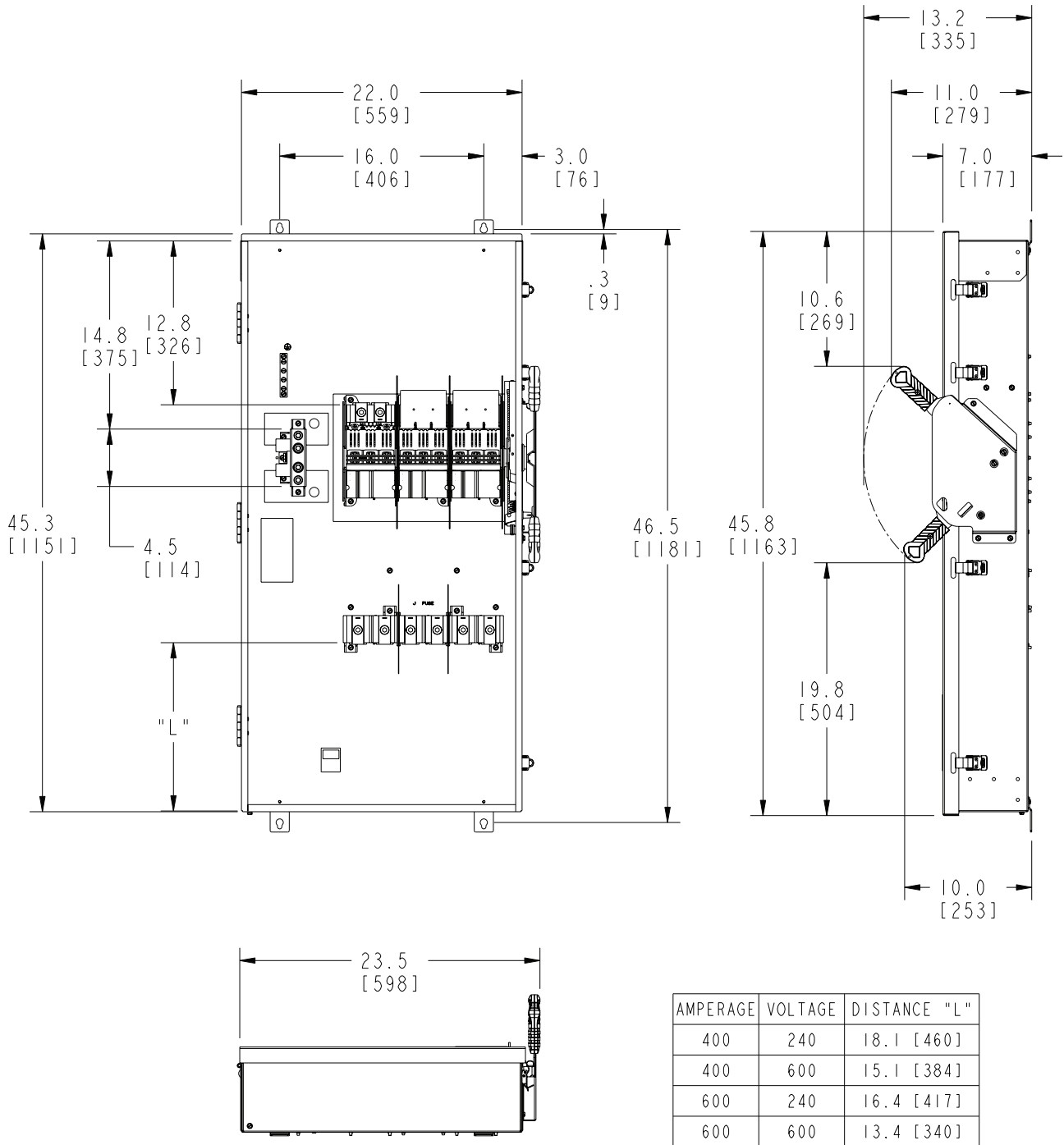
Mechanical Lug Wire Ranges

Description	Wire Range with Wire Bending Space per NEC® requirements	Lug Wire Range
Line and Load Terminals (Fusible)	(1) 1/0 AWG - 600 kcmil or (1) 1/0 AWG - 500 kcmil	(1) 1/0 AWG - 750 kcmil or (2) 1/0 AWG - 500 kcmil
Description	Wire Range	
100% Neutral	(1) 1/0 - 600 kcmil or (1) 6 - 300 kcmil	
200% Neutral	(2) 1/0 - 600 kcmil or (2) 6 - 300 kcmil	
Equipment Ground	(2) 14 - 2/0 AWG	

① Purchase field replacement kit along with lugs. (See Speedfax pg. 4-20)

Dimension Drawing

Heavy Duty 400A 240V, Type 12 (Fusible)



Dimensions shown in inches and millimeters [].
Dimensions shown accurate to $\pm 1/8$ inch.

Enclosure: Galvanized Steel
.060 thick (16 gauge)
Finish: ANSI Grey #61 Paint

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