

# SIEMENS

CATALOG NUMBER

## ECMFN225

### 225A Neutral Lug Kit



#### DANGER

**Hazardous Voltage.**  
Will cause death, serious injury  
or substantial property damage.

Turn off power supplying this  
equipment before working inside.

#### Kit Contents:

- (2) 3-Wire #4-300 kcmil Lug
- (1) Connection Bus
- (1) Support Block
- (5) 1/4-20 Screws
- (1) 1/4-20 Nut (7/16" drive)

**Note:** This instruction outlines the recommended installation procedure. For installation by a qualified person, as defined by all local electrical codes and/or the National Electrical Code ®.

1. Turn off and lock off the power supplying the device before working inside.
2. Clean and prepare surface; remove any old or damaged material before installing replacement part. Do not allow petroleum based (hydrocarbon) sprays, chemicals, solvents or any paint to contact plastic components.
3. Screw Support Block to stud located on enclosure.
4. Place Connection Bus under Neutral Bus Bar, positioning stud through hole on Neutral Bus Bar. Secure with 1/4-20 Nut, torque 60-65 lb.-ins. Secure Connection Bus to Support Block using 1/4-20 Screw (torque 35-40 lb.-ins.).
5. Attach Lugs required as shown using 1/4-20 Screws (torque 35-40 lb.-ins.).

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