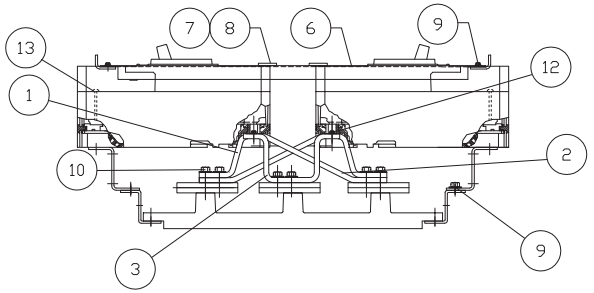
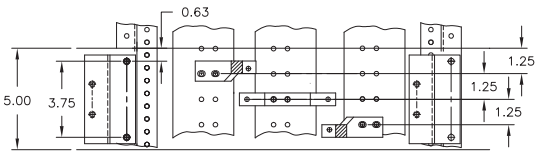
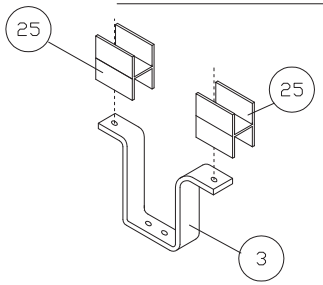
Third Angle Proj.

Rev 4 | Sht 1 | Dwg. No. 15-B-2014-00




LOCATION DIMENSIONS



**DANGER**

Hazardous voltage.
Will cause death or serious injury.

Keep out.
Qualified personnel only.
Disconnect and lock off all power before working on this equipment.

TORQUE VALUES

12 10 50 in-lbs. AL.
72 in-lbs. CU.

NOTES

(1) FOR PROVISIONS – FILL BLANK SPACE WITH ITEMS #15 & 25

(2) F6-FRAME BRANCH BREAKER 70-250 AMPERE DOUBLE MOUNTING

| Rev | | |
|---|---|---|
| 4 | 1C-267A | 3-8-00 |
| 3 | 1A-280 | 11-30-90 |
| 2 | 1A042 | 11-3-88 |

| Rev | C.N. | Date |
|---|---|---|
| 1 | 1A045 | 10-5-88 |
| 0 | 1A036 | 8-25-88 |

Unless otherwise specified dimensions are in inches

Tolerances are non-cumulative and are as follows unless specified otherwise.

.XX ± .030
.XXX ± .015
Angular ± 2°

Do not scale drawing

Confidential – Property of

Siemens Industry, Inc.
Building Technologies Division

F6 FRAME MOUNTING

SPP (SHALLOW) BRANCH BUS

| | | | |
|---|---|---|---|
| Dwn | DB | Date 3-8-00 | Dwg No. 15-B-2014-00 Rev. 4 |
| Chk | RHR | Date 3-8-00 | |
| Apvd | RHR | Date 3-8-00 | Scale NONE Sheet 1 of 1 |

Apvd PM 11-30-90

| ITEM | DESCRIPTION | PC. NO. | QTY. |
|---|---|---|---|
| 1 | F6 PH. A&C FRONT BRANCH BUS | 12-B-4002-02 | 2 |
| 2 | F6 PH. A&C REAR BRANCH BUS | 12-B-4003-02 | 2 |
| 3 | F6 PH. B BRANCH BUS | 12-B-4004-02 | 1 |
| 4 | | | |
| 5 | F6 MOUNTING BRACKET | 15-B-3018-01 | 2 |
| 6 | 5" F6 COVER PLATE | 12-6028-01 | 1 |
| 7 | CIRCUIT ID CARD | 11-7505-01 | 2 |
| 8 | CARD HOLDER | 11-7506-01 | 2 |
| 9 | 14-20 X 3/8 SHWHSW | 11-1553-02 | 6 |
| 10 | STRAP-BUS HARDWARE KIT | 11-B-2023-05 | 1 |
| 11 | | | |
| 12 | 1/4-20 X 1 SHWHSW | 11-1553-09 | 6 |
| 13 | 1/4-20 X 4 SRHMS | 11-1542-19 | 4 |
| 14 | | | |
| 15 | BLANK FILLER | 12-5531-10 | 2 |
| 16 | 10-24 X 5/8 RHSNB | 11-1630-02 | 4 |
| 17 | 10-24 LOCK NUT | 11-1821-02 | 4 |
| 18 | NEUTRAL LUG ASSEMBLY | 12-B-2105-05 | 2 |
| 19 | | | |
| 20 | | | |
| 21 | | | |
| 22 | | | |
| 23 | | | |
| 24 | | | |
| 25 | PH. B BARRIER (FOR PROVISIONS) | 11-7548-02 | 4 |
| 26 | | | |
| 27 | | | |
| 28 | INSTRUCTION SHEET | 31-1202-01 | 1 |
| 29 | CARTON LABEL | 15-A-1027-01 | 1 |
| 30 | CARTON | 48001056 | 1 |
| 31 | | | |
| 32 | | | |
| 33 | | | |
| 34 | | | |
| 35 | | | |

Revisions
4:1C-267A 1-18-00
5: 1C-831A 04-12-04
6: 1C-831B 07-25-06
7:1E-143A 02-11-09
1:1A-280-B 1-31-91
2:1A-232 01-11-91
3:1B-908 5-8-95
0:1A-280 11-30-90

Chk SH 11-30-90

By MC 11-20-90

FOR I-T-E TYPE BREAKERS: FJ6, F6, HF6, FXD6, FD6, HFD6 70-250 AMPERES

FOR (SHALLOW) PANELBOARDS
MERCHANDISE KIT NO. SF6

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Building Technologies Division

F6-FRAME MOUNTING
S4, COPPER BRANCH BUS
Title

15-B-2014-03 Dwg No.

Sht. 1 Of 1

7 Rev.

FOR USE WITH FXD6, FD6 AND HFD6 FRAME BREAKERS
MOUNTED IN SPP/FPP/S4/F1/P4 PANELBOARDS (SHALLOW DEPTH).



Siemens Industry, Inc.
Building Technologies Division
Norcross, GA

CAT. NO. SF6